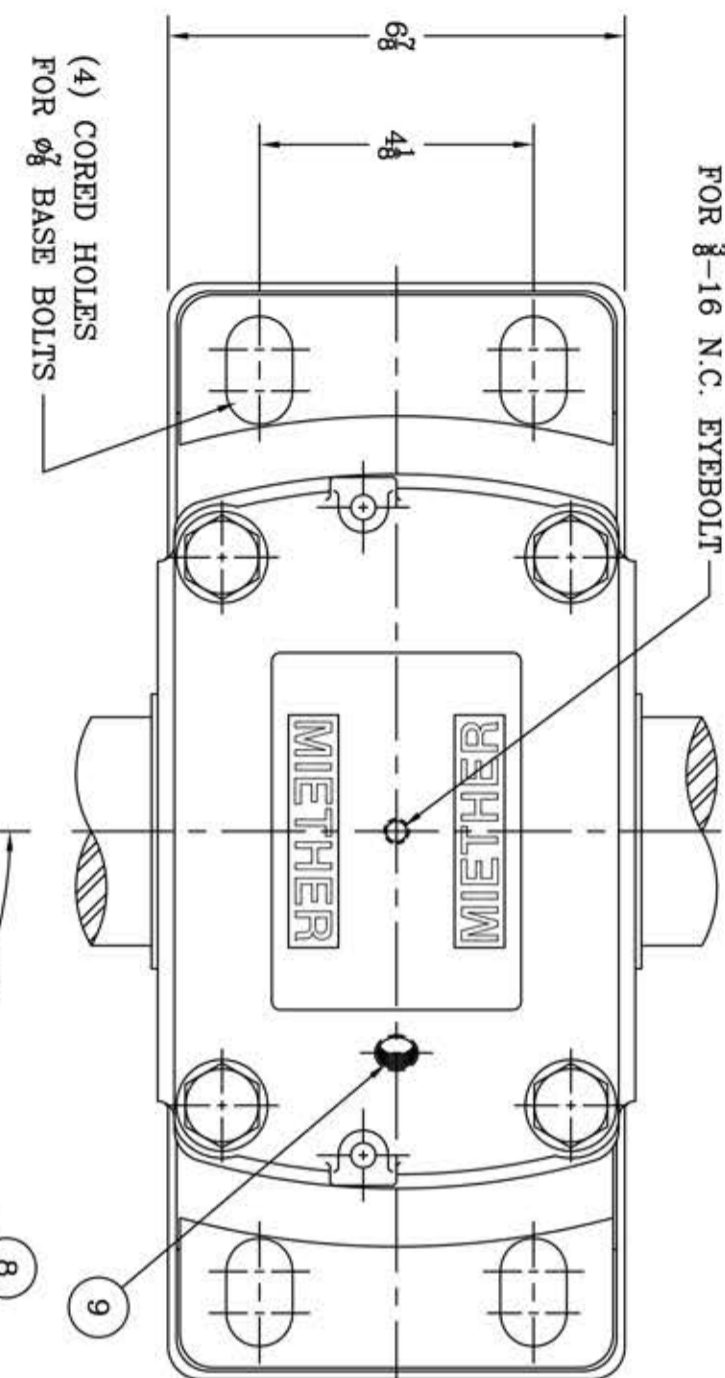


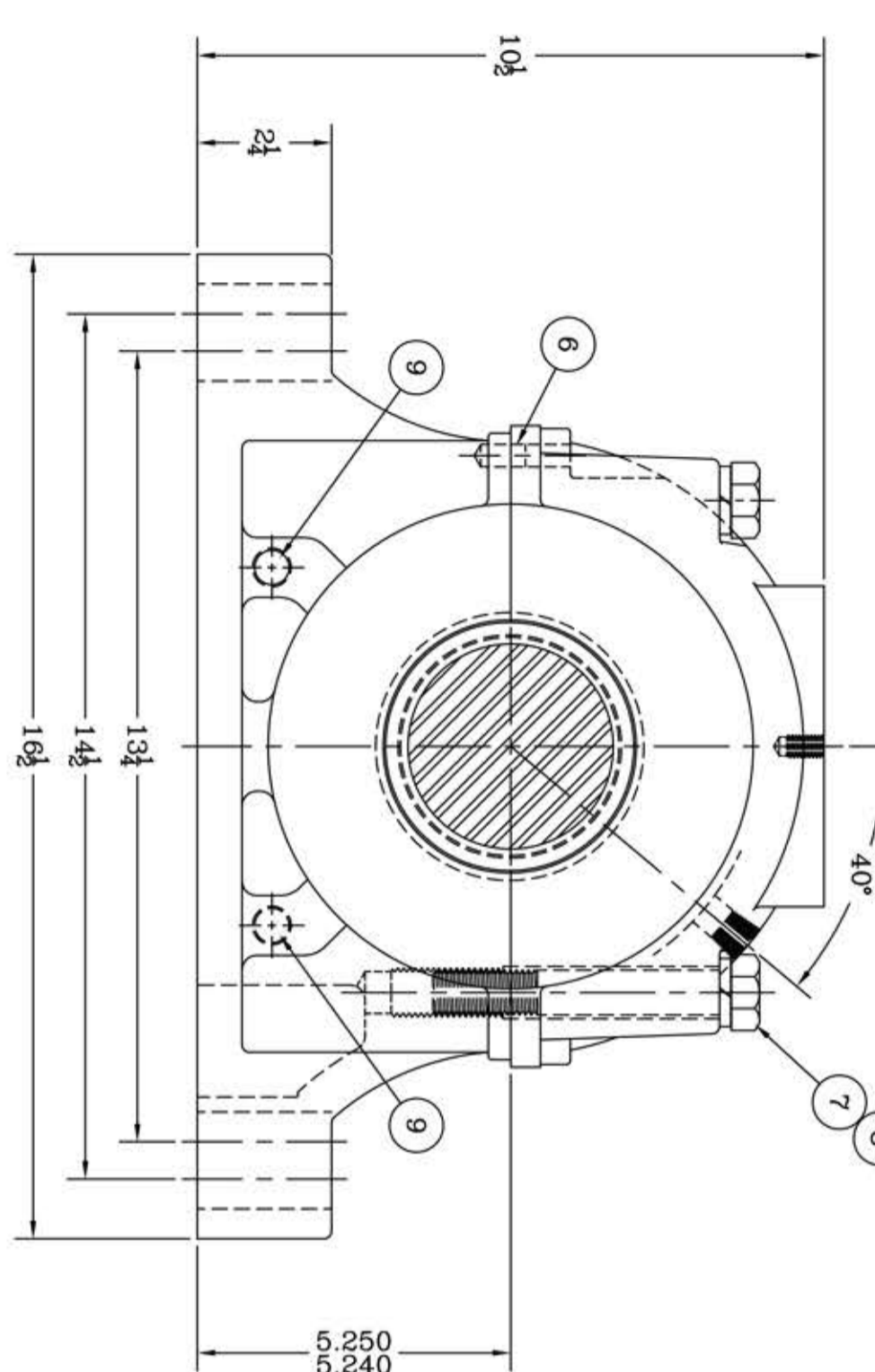
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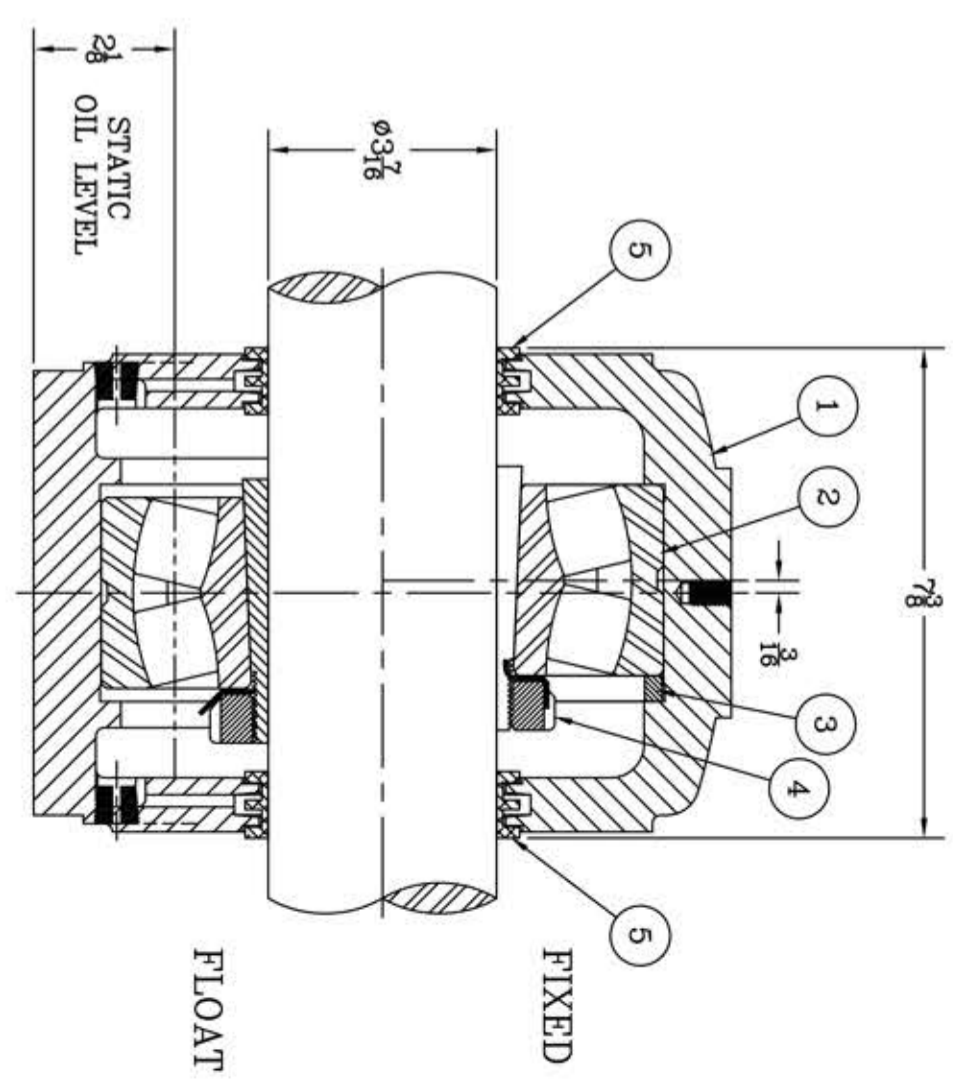
DRILLED & TAPPED
FOR 3/16 N.C. EYEBOLT



(4) CORED HOLES
FOR $\phi 3/8$ BASE BOLTS



ITEM	DESCRIPTION	DETAIL	REQUIRED
1	HOUSING SDAFDF 620	C-	1 1
2	SPHERICAL ROLLER BEARING	22320K/W-33	1 1
3	STABILIZING RING SR-24-20	A-10604	1 0
4	ADAPTER SNW-20 03-07	24385	1 1
5	TRIPLE SEAL RING LER-102	A-10576	2 2
6	DOWEL	$\phi 8$ x $3/4$ LONG	2 2
7	CAP BOLT HEX. HEAD GR.5	$3/4$ -10 NC x 5" LONG	4 4
8	LOCKWASHER	$3/4$ SPLIT MED.	4 4
9	PIPE PLUG	$3/8$ -18 NPT	3 3



HOUSING MATERIAL - DUCTILE IRON
ASTM A536 GR 65-45-12

REVISIONS

SYMBOL	DESCRIPTION	MICRO-INCH VALUE
C	...	16
D	...	32
E	...	63
F	...	125
G	...	250
J	...	500
K	...	1000

AN ALCO INDUSTRIES COMPANY
ODDESSA, TX. USA

SDAFDF 22620 03-07
ASSEMBLY DRAWING

SCALE HALF
DRAWN PCF
DATE 1/9/13
CHK:

ASSEMBLY NO.
DRAWING NO. C-35284